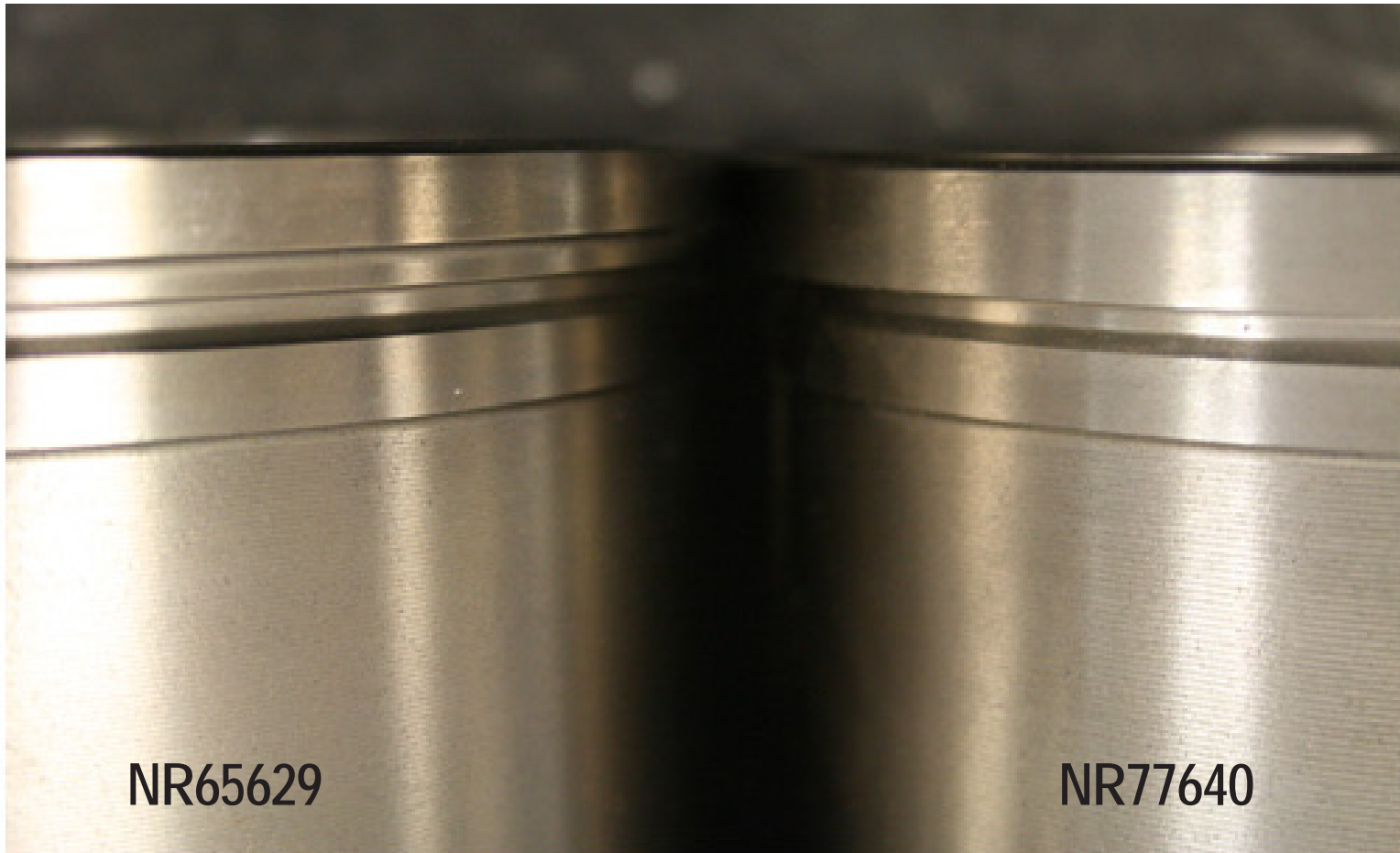


RELIANCE®

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John Deere 6-619 Early / Late Cylinder Liners.

Differences in block design can be an aid in determining if your John Deere 6-619 is an early or a late model and which cylinder liners are needed for replacement.

All blocks with casting number R75934 or higher (late) should have a counter bore diameter of 6.047" \pm .004" and will require liner number NR77640, available individually or in cylinder kit NRE40476.

Most blocks with casting numbers lower than R76934 (early) should have a counter bore diameter of 5.976" \pm .004" and will require liner number NR65629, available individually or in cylinder kit NAR84089 or NRE20291, depending on the engine serial number or piston marking number. Early casting number blocks can be machined to accept the late style liner, so checking the counter bore diameter is the only sure way to determine the correct liner.

Note: Some blocks with casing R72130 may also use the late liners. It is best practice to use the counter bore diameter to determine the correct liner for this casting number engine.