

**Torque Specifications for Kubota 03-M and 03-M-DI Engines
Including D1503, D1703, V2003, V2203 and V2403 Models**



Rocker Cover	7 ft. lbs.
Cylinder Head Bolts	70 ft. lbs.
Main Bearing Case Bolt (M9x1.25)	35 ft. lbs.
Main Bearing Case Retainer Bolt (M10x1.25)	52 ft. lbs.
Flywheel Bolt	105 ft. lbs.
Connecting Rod Bolt	35 ft. lbs.
Rocker Arm Bracket	20 ft. lbs.
Idle Gear Shaft Bolt	20 ft. lbs.
Fan Drive Pulley	115 ft. lbs.
Bearing Case Cover	20 ft. lbs.
Glow Plug	15 ft. lbs.
Nozzle Holder Assembly	50 ft. lbs.
Valve Clearance (set cold)	.007" - .008"