

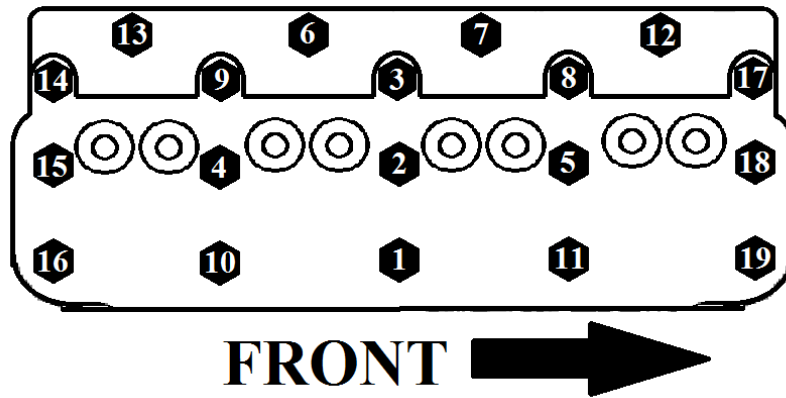
Case 188/207D Torque & Rebuild Specifications

Liner Height above Block Deck	.001 - .005"
Connecting Rod Torque	45-50 ft.lbs.
Main Cap Torque	90-100 ft. lb.
Crankshaft End-play	.001" - .015"

Cylinder Head Torque:

**Lightly lubricate all types of Cylinder Head Cap Screws/Nuts
for this application with clean SAE 30 engine oil.**

<u>Grade 8 12-point Bolts</u>	<u>Nuts with Washers</u>	<u>Flanged Nuts</u>
75 ft. lb.	60 ft. lb.	60 ft. lb.
115 ft. lb.	100 ft. lb.	95 ft. lb.



**After Run-in re-torque head gasket by loosening each nut/bolt in sequence
¼ turn and re-torquing to above spec.**

Rocker Arm Shaft Clamps 25-30ft. lbs.

Valve Lash (Set Cold) Intake - .012" Exhaust - .014"

